

EM 9021

自动单色贴袋单元

EM 9023

自动三色贴袋单元



EM 9021产品视频



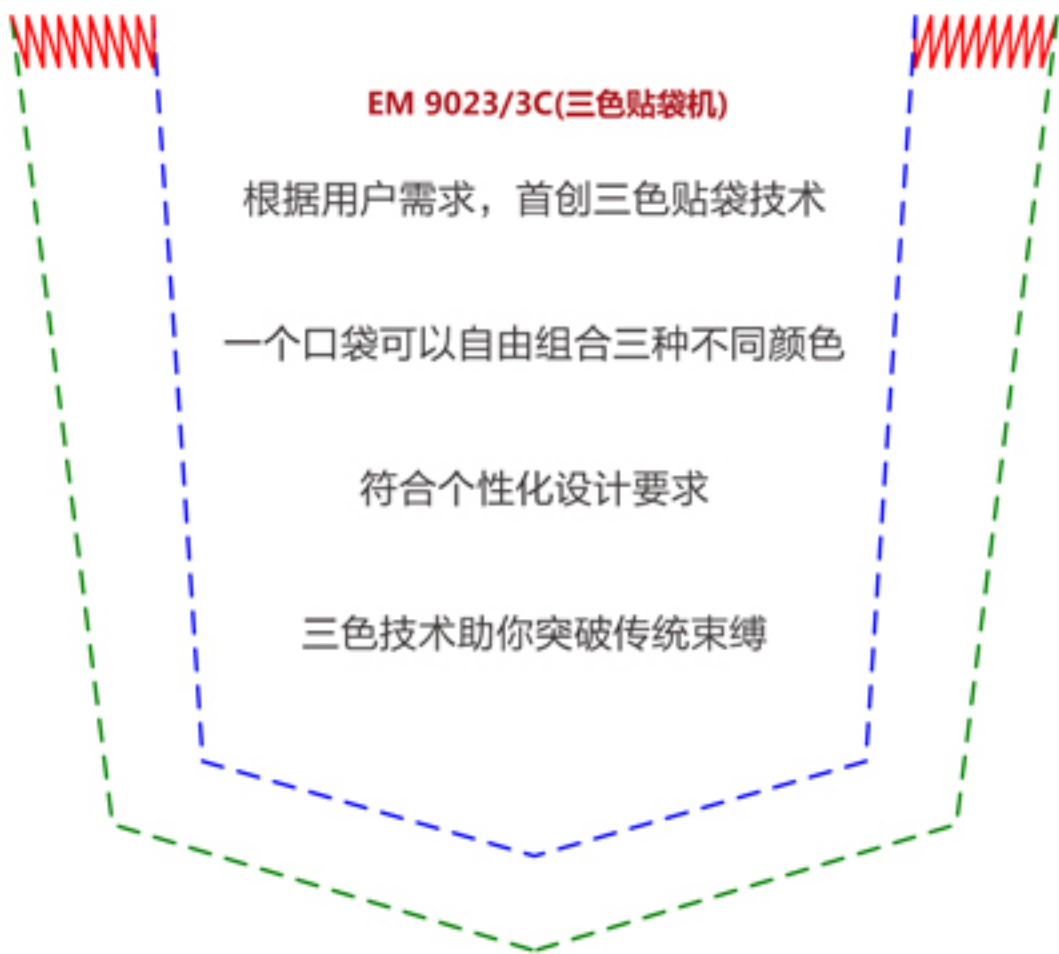
EM 9023产品视频

生产效率

使用自动贴袋单元每小时可以完成240-280个口袋的贴袋工作（不同缝料和贴袋线迹，贴袋效率有所差异）。以一条裤子2个口袋，1500条裤子加工为例，普通工艺需要9人加工完成目标量；采用一台双工位烫袋单元，2台自动贴袋单元的U型流水操作模式，只需要2人就能完成目标产量，节约7人。

主要特点

- 配备优质花样机机头，摆梭，自动剪线；
- 贴袋范围可以达到 300毫米x225毫米；
- 口袋送料拖板由步进电机控制，送料精度可以达到0.005毫米，确保送袋位置精确；
- 口袋送料拖板速度可以调节，对于不同缝料可以采用不同送料速度，从而可以保证满意的贴袋效果；
- 实现快速换模，只需更换5块亚克力板，即可更换口袋尺寸，方便工厂使用；
- 可选购独创的短裤收料装置（专利产品）。
- 采用西门子控制件和SMC气动件，确保整机使用稳定性和使用寿命。



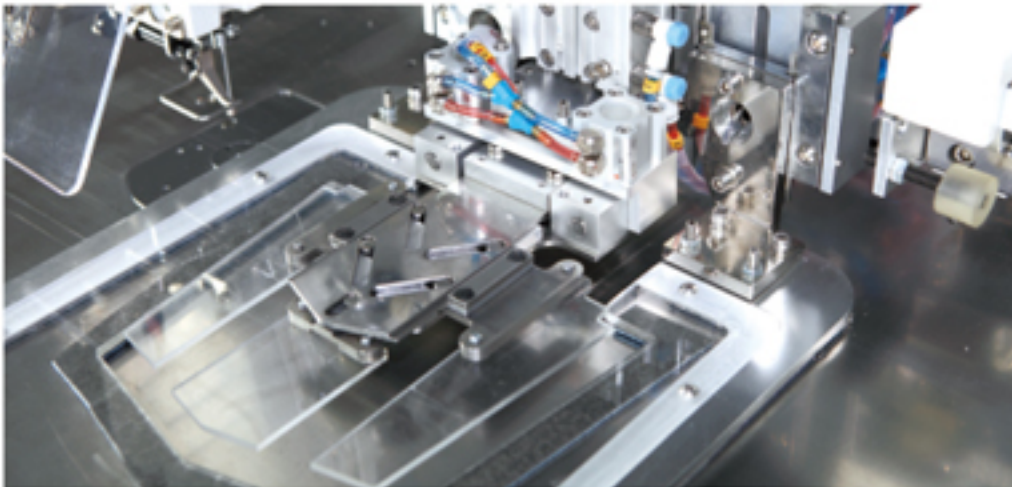
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适用范围

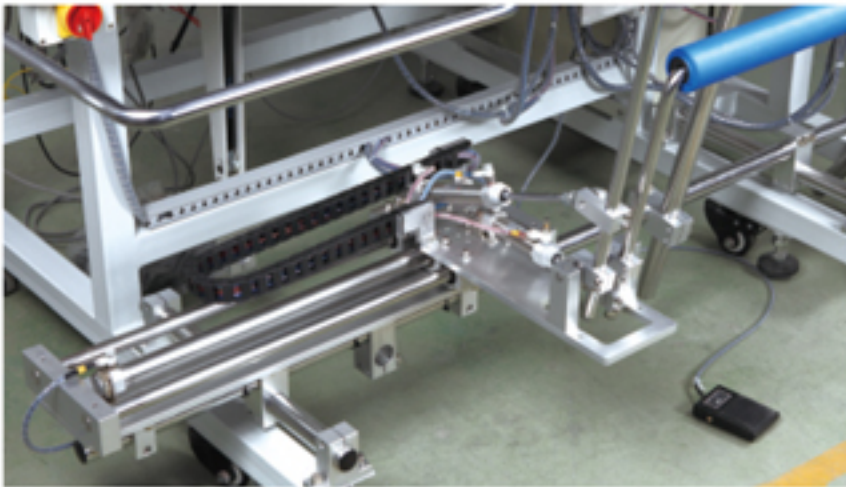
适用各种形状和缝料的后袋贴袋工序，例如圆形、方形、曲线形和不对称口袋形状，可以对牛仔裤、休闲裤、军装和工作服进行贴袋等。



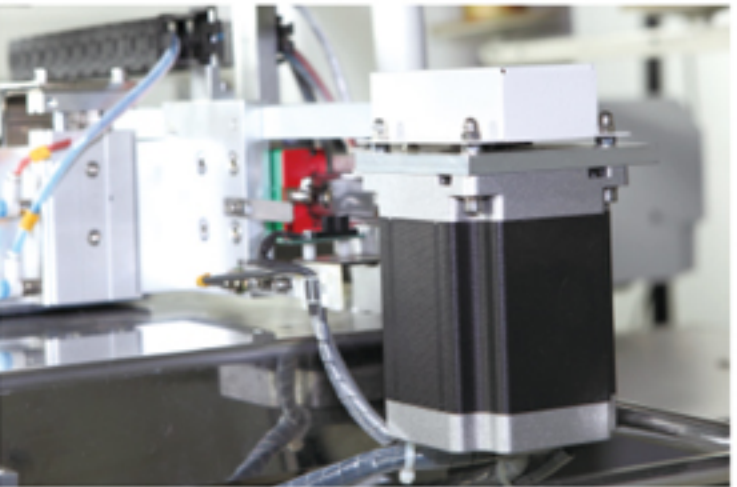
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快速换模装置



紧凑的内置式收料装置



独一无二的步进电机送料装置

技术规格

型号	EM 9021	EM 9023
最大贴袋范围	300 × 225毫米	
最高贴袋速度	2700转/分	2500转/分
产量每小时	240-300 (取决于不同缝料和贴袋线迹)	
针迹长度	0.05-12.7毫米	
机针型号	DPX17 Nm 120/19	
电压	220伏,50/60赫兹	
功率	1.2千瓦	
压缩空气压力	6 巴	
机器尺寸	1860 × 1530毫米	
机器重量	280公斤	

EM 9021

1-needle automatic pocket setter

EM 9023

3-needle automatic pocket setter

Efficiency

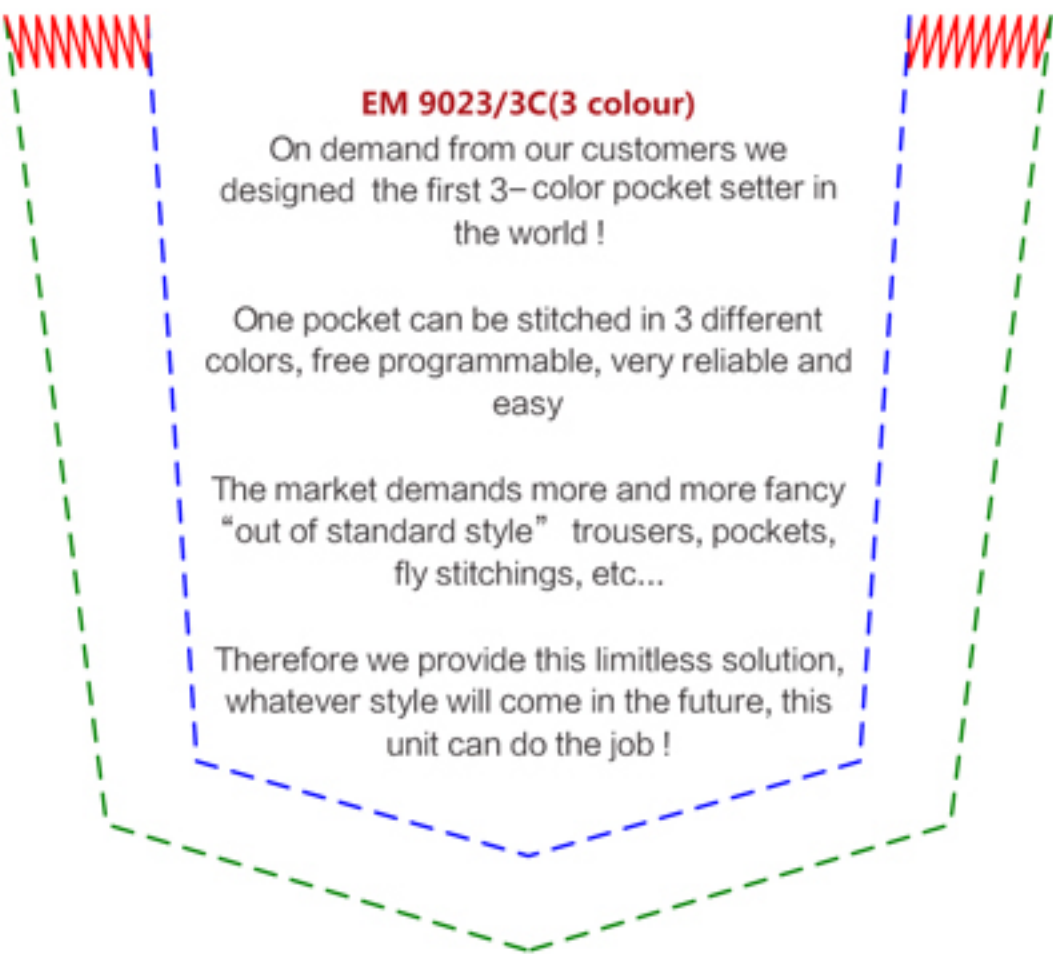
The machine can process 240–280 pockets per hour (depending on fabric and stitches).For example ,if we want to set 2 pockets and daily output is 1500 trousers,normally we need 9 workers to get the target.But if we adopt U-shape operating mode by 2 pocket setters and 1 pocket creaser with 2 dual wokstation,then we only need 2 workers to get this output,we can save 7 workers.

Features

- High quality pattern sewer with shuttle hook and automatic thread trimmer as basic head.
- Large stitching area ,can reach to 300mm × 230mm.
- The movable pocket clamp,over step motor,ensures the perfect pocket position.The postioning have an accuracy from 0.005mm.
- The pocket clamp speed is programmable,what can bring more satisfaction in using the unit with most different fabrics.
- Pocket frames are easily changeable and can be produced according to the need of the production in the most standard workshops.
- Creative short pants stacker with patent.
- All main electrical and pneumatic parts are from Siemens and SMC.
- Siemens control system.
- SMC pneumatic.
- Color touch screen.

Applications

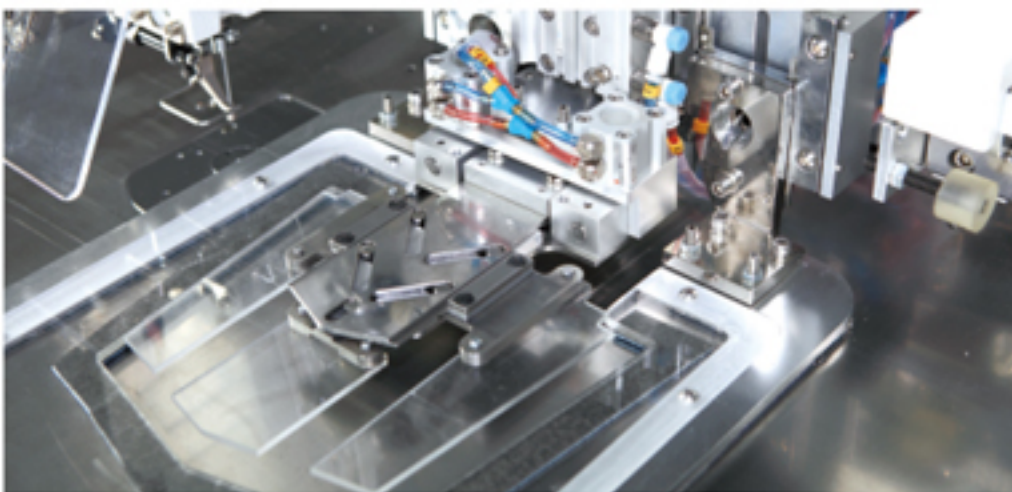
The machine can set different pockets such as round,square,zigzag and unsymmetrical shapes.The machine applies to jeans,leisure trouser,uniform and work clothes etc.



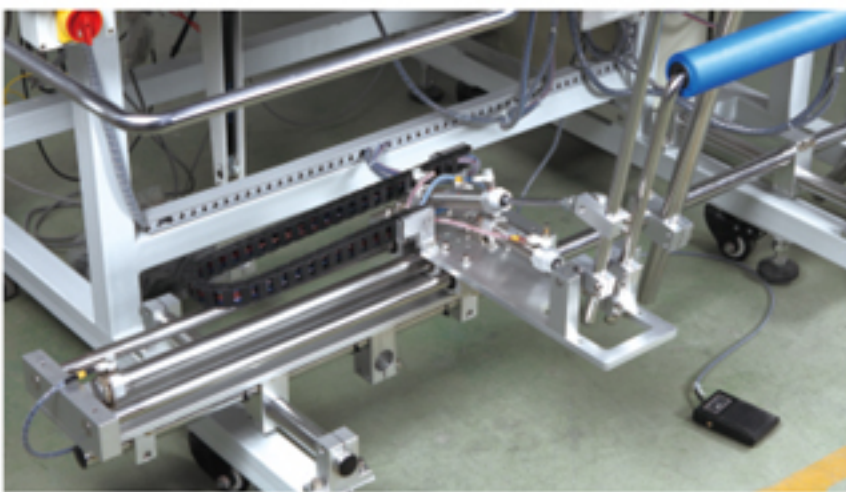
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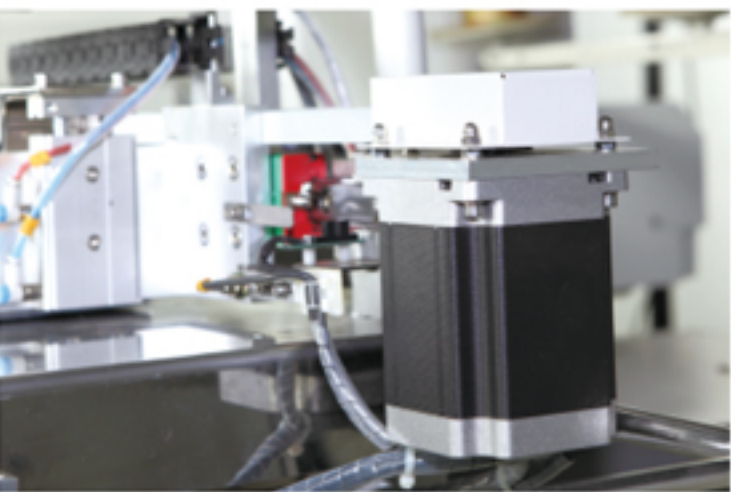
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Quick changeable pocket frames



Compact inside stacker



The unique step motor driving clamp system

Technical specifications

Model	EM 9021	EM 9023
Max. stitching field	300 × 225mm	
Max. sewing speed	2700rpm	2500rpm
Production (depending on fabric and stitches)	240–300 pockets per hour	
Stitch length	0.05–12.7mm	
Needle system	DPX17 Nm 120/19	
Power supply	220v,50/60Hz	
Power	1.2kw	
Air pressure	6 bar	
Machine size	1860 × 1530mm	
Weight	280kg	